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---

## Choose your FR Protective Apparel based on Fabric/Brand, Compliance or Application

<table>
<thead>
<tr>
<th>Fabric/Brand</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>FR7A®</td>
<td>ASTM D 6413</td>
</tr>
<tr>
<td>WESTEX Indura®</td>
<td>NFPA 2112</td>
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<tr>
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<td>NFPA 70E</td>
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<tr>
<td>WESTEX UltraSoft®</td>
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<tr>
<td>WESTEX® DH</td>
<td>NFPA 2112</td>
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<tr>
<td></td>
<td>NFPA 70E</td>
</tr>
<tr>
<td>Nomex® IIIA by Dupont™</td>
<td>NFPA 2112</td>
</tr>
<tr>
<td></td>
<td>NFPA 70E</td>
</tr>
<tr>
<td>TUFFWELD® by TenCate</td>
<td>NFPA 70E</td>
</tr>
<tr>
<td>Dual Mirror Aluminized Fabrics by GENTEX®</td>
<td>NFPA 1971</td>
</tr>
<tr>
<td>P.B.I. Gold® by PBI Performance Products</td>
<td>NFPA 1971</td>
</tr>
<tr>
<td>100% Wool</td>
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</tr>
<tr>
<td>Carbon Wool</td>
<td>N/A</td>
</tr>
<tr>
<td>FR Arriva by Stanco</td>
<td>ASTM D 6413</td>
</tr>
<tr>
<td>FRC Arriva by Stanco</td>
<td>NFPA 2112</td>
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<tr>
<td></td>
<td>NFPA 70E</td>
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<td>FRCN Arriva by Stanco</td>
<td>NFPA 2112</td>
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<td>NFPA 70E</td>
</tr>
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</table>
### Description & Characteristics

<table>
<thead>
<tr>
<th>Application</th>
<th>Flame resistant 100% cotton, designed for light-duty welding. Will self-extinguish when exposed to flame or thermal ignition sources. Fabric retains flame resistance for up to 50 home washings.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A high grade 100% cotton. Flame resistance is guaranteed for the life of the garment.</td>
</tr>
<tr>
<td></td>
<td>One of the highest levels of quality and protection in an FR cotton fabric. 88% cotton, 12% high tenacity nylon with guaranteed flame resistance for the life of the garment. Superior protection from electric arc and flash fire exposure.</td>
</tr>
<tr>
<td></td>
<td>Flame-resistant 88% Long-Staple Cotton / 12% High Tenacity Nylon (the long staple cotton gives this fabric a better feel and increased comfort.) is guaranteed for the life of the garment, even in high temperature industrial washings.</td>
</tr>
<tr>
<td></td>
<td>85% inherently flame-resistant vinyl fiber and 15% polynosic rayon retains FR properties throughout the service life of the garment.</td>
</tr>
<tr>
<td></td>
<td>A dual hazard fabric that is inherently flame-resistant. A blend of 48% tencel, 40% modacrylic and 12% aramid fibers for outstanding breathability and moisture management to the end of the sentence.</td>
</tr>
<tr>
<td></td>
<td>Inherently flame-resistant, it can’t be degraded by laundering. Garment life is usually 3-5 times that of FR cotton.</td>
</tr>
<tr>
<td></td>
<td>Flame-resistant fabric designed for welding garments. A blend of FR rayon and para-aramid, it provides superior protection with excellent durability and comfort.</td>
</tr>
<tr>
<td></td>
<td>Available in aluminized Carbon Kevlar®, aluminized Kevlar®, aluminized PFR Rayon and aluminized PBI®.</td>
</tr>
<tr>
<td></td>
<td>PBI® (polybenzimidazole) and Kevlar®, an inherently flame-resistant fabric, is recommended for firefighters. Lightweight PBI fabric is also used in electric utility and petrochemical applications.</td>
</tr>
<tr>
<td></td>
<td>Flame-resistant wool provides excellent insulation qualities, is cost-effective and long lasting.</td>
</tr>
<tr>
<td></td>
<td>High temperature, non-woven material with protection up to 3000 degrees F. Lightweight, durable and scratch-resistant.</td>
</tr>
<tr>
<td></td>
<td>Flame-resistant 100% cotton, designed for light-duty welding. Will self-extinguish when exposed to flame or thermal ignition sources. Fabric retains flame resistance for up to 50 washings.</td>
</tr>
<tr>
<td></td>
<td>A higher grade of 100% cotton. Flame-resistant properties throughout the service life of the garment.</td>
</tr>
<tr>
<td></td>
<td>One of the highest levels of quality and protection in an FR cotton fabric. 88% cotton, 12% high tenacity nylon with guaranteed flame resistance for the life of the garment. Superior protection from electric arc and flash fire exposure.</td>
</tr>
</tbody>
</table>
Coveralls and Overalls

WELL-DESIGNED FUNCTIONAL WORKWEAR

FULL-FEATURED DELUXE STYLE COVERALL
Style FRC686

- Zipper leg openings
- Slanted zip-closure chest pocket
- Reflective tape configuration meets ANSI Class 3
- NFPA 70E CAT 2, ATPV 8 cal/cm²
- NFPA 2112
- Tan, Navy Blue, & Gray

FULL-FEATURED BIB OVERALL
Style 670

- Two front and rear pockets with full bib section pocket
- Elastic take-up shoulder straps
Hi-Vis Coverall / Contractor Style

- NFPA 70E CAT 2, ATPV 8.7 cal/cm²
- ANSI Class 3 High Visibility
- 7 oz. Westex UltraSoft® fabric
- 2” reflective tape
- Elasticized waistband + full-action back
- Concealed YKK® brass zipper
- Six pockets (2 front, 2 rear, 2 pass-through pockets)
- Perforated FR reflective tape for flexibility & breathability

<table>
<thead>
<tr>
<th>Fabric</th>
<th>UltraSoft®</th>
<th>UltraSoft AC®</th>
<th>Indura®</th>
<th>100% Cotton, Durable FR</th>
<th>IFR Blend</th>
<th>Nomex® IIIA</th>
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<td>Weight oz/yd²</td>
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</table>

Sizing chart on page 53

1-800-348-1148 Stancomfg.com
Deluxe Style Shirts

STYLISH STANCO PROTECTION

1-800-348-1148  Stancomfg.com

Sizing chart on page 53

APPLIATION
ARC  FLASH  WELDING

APPAREL

FLASH  FIRE
Style 412 features
- Topstitched button-down collar
- Topstitched cuffs with button closure
- Placket front with button closure
- Two large V-point chest pockets with button-down flap closure

Style 411 features
- Topstitched collar
- Topstitched cuffs with button closure
- Button front closure
- Two chest pockets with button-down flap closure

Deluxe Style & Classic Style Work Shirt — Styles 412 & 411

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<thead>
<tr>
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<td>UltraSoft® AC®</td>
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<td>IFR Blend</td>
<td>Nomex® IIIA</td>
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<td>Weight oz/yd²</td>
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<td>7</td>
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<td>7</td>
<td>7.5</td>
<td>4.5</td>
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<td>Arc rating cal/cm²</td>
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<td>11.5</td>
<td>8</td>
<td>8.6</td>
<td>4.8</td>
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</tbody>
</table>

| Royal Blue (RB) | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Navy Blue (NB)  | ● | ● | ● | ● | ● | ● |
| Medium Blue (MB) | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Tan (TN)        | ● | ● | ● | ● | ● | ● |
| Orange (OR)     | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Gray (GRY)      | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Red (RD)        | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Yellow (Y)      | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Spruce Green (SG) | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |
| Black (BK)      | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ |

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<td>FRC411</td>
<td>DK7411</td>
<td>NX4411</td>
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In-Stock ● Special Order ▲
FR Jeans and Work Pants

Stanco FR jeans with Memory Stretch
The perfect combination of comfort, safety and style is now available. Flame-resistant, CAT 2 Stanco FR jeans offer a modern update to today’s discerning workers. 99% virgin cotton with a durable weight of 13.75 oz., they are comfortably suited for most work environments. 8% Memory Stretch Technology allows for ease of movement.
Stanco denim fabric has been washed to achieve a worn look in a deep indigo color.

Stanco FR jeans feature:
- Two-tone top stitching
- No-rub inside stitching
- Boot cut, relaxed fit
- Lower waist
- Generous 5-pocket design
- Bar-tacked belt loops
- Reinforced stress points
- Double stitched seams
- Durable brass zipper
- Rotational flex-button closing
- Machine washable
Coolworks® work pants are designed to relieve heat stress on the job. Using a patented design developed by workers in hot conditions, these convertible, vented work pants provide a cooler, safer, and more comfortable option for industrial workers.

**Features**
- Multi-use cargo pockets
- Concealed zipper for easy on/off leg covers
- Water/Stain resistant
- Stands up to industrial laundering
- Teflon® coated ripstop fabric
- Tear resistant mesh
- Retro reflective hi-vis striping

**Benefits**
- Reduced heat stress
- Comfort of shorts
- Protection of long pants
- Relaxed fit
- Increased visibility from reflective material

**Converts to**

*Work Pants that can feel like Shorts*

Coolworks® is a registered trademark of Coolworks International, Inc. © 2015 Coolworks International, Inc.
**APPAREL**

**Work Pants**

**CLASSIC STYLE WORK PANTS**

**Style 511**

- Two front swing pockets and two back patch pockets
- Zipper with snap closure

**DELUXE STYLE WORK PANTS**

**Style 513**

- Two front swing pockets and two back welted pockets
- Zipper with concealed snap closure

---

**Classic Style & Deluxe Style Work Pants — Styles 511 & 513**

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<th>Prefix</th>
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<td>FRC</td>
<td>DH</td>
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<tr>
<td>Fabric</td>
<td>UltraSoft®</td>
<td>UltraSoft AC®</td>
<td>Indura®</td>
<td>100% Cotton, Durable FR</td>
<td>IFR Blend</td>
<td>Nomex® IIIA</td>
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<tr>
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<td>9</td>
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<td>11.5</td>
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<td>5.7</td>
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</table>

- Royal Blue (RB)
- Navy Blue (NB)
- Medium Blue (MB)
- Tan (TN)
- Orange (OR)
- Gray (GKY)
- Red (RD)
- Yellow (Y)
- Spruce Green (SG)
- Black (BK)

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<th>FRC513</th>
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</tbody>
</table>

1-800-348-1148 Stancomfg.com
# APPAREL

## Balaclava Hoods

### Styles NXL777, NXL778, SFRK778, CK778

<table>
<thead>
<tr>
<th>Style</th>
<th>Fabric</th>
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<th>White</th>
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<tr>
<td>NXL777</td>
<td>20% Nomex, 80% Lenzing FR</td>
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<tr>
<td>NXL778</td>
<td>20% Nomex, 80% Lenzing FR</td>
<td>12</td>
<td>✓</td>
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<td>✓</td>
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<tr>
<td>SFRK778</td>
<td>100% Cotton</td>
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<tr>
<td>CK778</td>
<td>Carbon Fiber</td>
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<table>
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<tr>
<td>Special Order</td>
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</tr>
</tbody>
</table>
Lightweight Arc Flash Suit/Kit

Over 40% Lighter Than Cotton
The combination of an inherently FR blend 5 oz. outer shell, matched with a 6 oz. liner, makes one of the lightest CAT 4 Arc Flash Suits on the market!

CAL RATINGS
40 cal/cm²
TempTest Lightweight Arc Flash Kit includes:
• Standard Hood
• 35” Coat
• Bib Overalls
• Hard Hat
• Gear Bag
• Safety Glasses & Ear Plugs

Lightweight Arc Flash Kit

<table>
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<tr>
<th>CAT 4</th>
<th>Prefix</th>
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<tbody>
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<td>TTK</td>
<td>NORFAB</td>
</tr>
</tbody>
</table>

Style TTK44-712

Sizing chart on page 53

1-800-348-1148
Stancomfg.com
When an electric current passes through air between ungrounded and grounded conductors, the temperatures can reach over 25,000°F. Exposure to these extreme temperatures both burn the skin directly and cause ignition of clothing, adding to the burn injury. The majority of hospital admissions due to electrical accidents are from the arc flash burns, not from shock.

Each year more than 2,000 people are admitted to burn centers with severe arc flash burns. Arc flash can kill at distances of 10 ft.

-NFPA 70E Annex K.3

### CAL RATINGS

- 8 cal/cm²
- 12 cal/cm²
- 25 cal/cm²
- 40 cal/cm²
- 83 cal/cm²

Stanco offers protective apparel and accessories that meet:

- NFPA 70E
- 2178 Certified
- ASTM F1506

**TempTest® Kits & Suits**

**TESTED**

**TRUSTED**

**TempTest®**

**Electric Arc Protection**

[Sizing chart on page 53](#)

1-800-348-1148

Stancomfg.com
Economy Kit features

- Standard Hood (optional Air Flow Hood available) See page 21
- 50” Coat
- 15” Knee-Length Leggings
- Hard Hat
- Gear Bag
- Safety Glasses & Ear Plugs

Standard Kit features

- Standard Hood (optional Air Flow Hood available)
- 35” Coat
- Bib Overalls
- Hard Hat
- Gear Bag
- Safety Glasses & Ear Plugs

NFPA 70E states, “Employees shall wear FR clothing wherever there is a possible exposure to an electric arc flash.” This requires employees working on or near energized parts and equipment to wear flame-resistant clothing that meets the requirements of ASTM F1506 and is appropriate to the potential energy of the hazard. Employers are required to perform a flash hazard analysis to determine the potential energy of the hazard and the flash protection boundary.
Bib Overall Style 670 includes:
- Elastic Take-up Shoulder Strap
- Two Front and Rear Pockets with full Bib Section Pocket

Temp Test® Bib Overall

<table>
<thead>
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<td>UltraSoft®</td>
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<tr>
<td>Weight oz/yd²</td>
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<td>2-Ply 7 oz.</td>
<td>1-Ply 13 oz.</td>
<td>1-Ply 13 oz.</td>
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In-Stock •

Standard Arc Flash Kit

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<tr>
<td>Weight oz/yd²</td>
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<td>2-Ply 7 oz.</td>
<td>1-Ply 13 oz.</td>
<td>1-Ply 13 oz.</td>
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In-Stock •

Economy Arc Flash Kit

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</tbody>
</table>

In-Stock •

Sizing chart on page 53

1-800-348-1148 Stancomfg.com

Bib Overall Style 670 includes:
- Elastic Take-up Shoulder Strap
- Two Front and Rear Pockets with full Bib Section Pocket

BIB OVERALL

Style 670

Temp Test® Bib Overall

<table>
<thead>
<tr>
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In-Stock •
**Tempest Test® 35” & 50” Coats**

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In-Stock ●

- **Full-Featured Deluxe Style Coats**
  - Hook & loop closure
  - Knit wrists

**ARC FLASH**

**Coats**

**50” Coat — Style 650**

**35” Coat — Style 635**

**CAL RATINGS**

- 8 cal/cm²
- 12 cal/cm²
- 25 cal/cm²
- 40 cal/cm²
- 44 cal/cm²
- 83 cal/cm²
The CAT 2 Coverall Kit includes:

- Westex UltraSoft® Coverall
- DuPont™ Nomex® FR Lenzing Balaclava Hood
- Face Shield with Chin Cup and Slotted Headgear
- Hard Hat
- Gear Bag
- Safety Glasses & Ear Plugs

Available in 8 cal/cm² and 12 cal/cm²
Need a customized Arc Flash Garment or Kit in a specific Cal rating? We pride ourselves on our flexibility to get you what you need, when you need it.
ARC FLASH

Coverall

CUSTOM CRAFTSMANSHIP AVAILABLE
### Temp Test® Full-Featured Coverall

**Style 681TN**

- Elasticized waistband
- Full-action back
- Two-way concealed YKK® brass zipper
- Two front, rear, chest and pass-through pockets

<table>
<thead>
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</table>

**Style #**

- In-Stock ●  
- Special Order ▲

In-Stock: **US7681**  
Special Order: **US9681**

Sizing chart on page 53

1-800-348-1148  Stancomfg.com

Full-Featured Contractor Style Coverall

- Style 681TN
**ARC FLASH**

**CAL RATINGS**
- 8 cal/cm²
- 12 cal/cm²
- 25 cal/cm²
- 40 cal/cm²
- 83 cal/cm²

---

**Hood**

**TempTest™ Hoods**

<table>
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**Tested and Trusted**

The faceshield in the hood was evaluated using ASTM F2178 Standard Test Method for determining the arc rating of face protective products. This method allows for testing face protective products for ignition, melting and burn prediction.

**Features**

- 1 or 2-ply Face Shield attached with FR hook & loop
- Accommodates Hard Hat (not included)
- Battery Powered Air Flow System operates for 9 continuous hours
- Dual fans with one blowing in and one blowing out
- Unit is permanently attached to back of hood. Unit is for circulation purposes only, not filtration

**AIR FLOW HOOD**

**Style 712**

**Style 712AF**
The TransVision Shield™ reacts immediately to an arc flash – darkening instantly to protect against temporary blindness and permanent eye damage.

The washable textile (Style FR-Tex CA 350, Arc-rated) is thermally resistant to destruction or ignition when exposed to intense heat and light.

**Clearer Vision**

Unlike green tinted face shields that can impair your vision, our uniquely-coated lens lets you see clearly. Colored wires can be easily identified without lifting the visor.

**ATPV rating of 55 cal/cm², CAT 4**

**ATPV rating of 31 cal/cm², CAT 3**

**TV 31 - rear shroud available.**

**TV 55 has a rear shroud.**

**CAL RATINGS**

- **55 cal/cm²**
- **31 cal/cm²**

**TransVision Shield™**
Arc Flash Accessories

**REPLACEMENT WINDOW**
- Style SLT712-25
  - 1-Ply Replacement Window for Arc Flash Hoods
  - Up to 25 cal/cm² applications
  - Available for 45 cal/cm² applications (SLT 712-45)

**REPLACEMENT WINDOW**
- Style DPT712-75
  - 2-Ply Replacement Window for Arc Flash Hoods
  - Up to 75 cal/cm² applications
  - Available for 100 cal/cm² applications (DPT 712-100)

**FACE SHIELD**
- Style STS1-20
  - Highly Transparent
  - True Color Vision
  - Fits a Slotted Cap
  - Available in 12 cal (STS1-12)
  - Available in Full Brim (STS3-20)

**BALACLAVA HOOD**
- Style NXL778
  - 20% Nomex®/80% Lenzing FR
  - Cat 2, 10.1 cal/cm²

**DELUXE GEAR BAG**
- Style GB50
  - 28” x 14” x 14” Gear Bag for storing all of your TempTest® Arc Flash clothing and accessories
• Hard Hat with sizing adjustment
• Only available in white

**Westex UltraSoft**

**Insulating Rubber Gloves**

- **Style RLG (class, length-size)**
  - The Insulating Rubber Gloves are ASTM D 120-09 and in service care ASTM F 496-08.
  - Gloves are available in sizes 8-12 and 10", 12", 13" and 14" lengths.

**Leather Protectors**

- **Style LCG (length-size)**
  - Available in 10", 12", 13" and 14" lengths.

**ARC Flash Gloves**

- **Style US214WL**
  - 14" full-cut, wool-lined gloves, 10 oz. ATPV: 76.2

**ARC Flash Leggings**

- **Style TT (series) 25VC**
  - 15" Leggings with FR hook & loop closure
  - Available in 12.4 cal/cm², 21 cal/cm², 40 cal/cm², 51.3 cal/cm², 62.1 cal/cm²

**Electrical Glove Kits**

Include insulating rubber gloves, leather protectors and glove bag

<table>
<thead>
<tr>
<th>Glove Kit</th>
<th>Glove Class</th>
<th>Proof Test Voltage A/C</th>
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Example Style #: Class 0, 11" length, size 10 = RLG011-10

Insulating rubber gloves are necessary for every electrical worker’s safety. Leather protectors provide additional protection from cuts, abrasions and punctures. Keep electrical safety gloves in top condition by storing them in the glove bag.

To order the proper leather protector, ASTM specifications require a minimum of 1" per 10,000 Volts between the protector and insulating rubber gloves.

**Note:** At 480 volts, the protector should be 1" shorter than the insulating rubber glove.

Example Style #: 10" length, size 10 = LCG10-10
Winter Lined Clothing

Features
- Double-faced FR Modaquilt liner
- Concealed front zipper
- Westex Indura® FR cotton outer shell
- 24” Length

SURCOAT
Style FRI636TMQLNB

Features
- Zip-out, double-faced FR Modaquilt liner
- Concealed front zipper
- Westex Indura® FR cotton outer shell
- 36” Length

BOMBER JACKET
Style FRI624BJNB

Features
- Sewn-in FR Modaquilt liner
- Concealed front zipper
- DuPont™ Nomex® knit wrist, waistband & collar
- Westex Indura® FR cotton outer shell
- 24” Length

SNAP-ON HOOD
Style FRI725NB

• Track jacket and surcoat include an option for the snap-on hood. (sold separately)
Stanco’s Winter Lined Clothing is available in a 9 oz. Westex Indura® or 6 oz. DuPont™ Nomex® outer shell with an FR quilted liner. Call customer service for color availability. Style numbers shown are for Westex Indura®.

**COVERALL**

**Style FRI681LNB**

- Concealed zipper front closure
- Slanted zipper pockets
- Two side and rear pockets
- Set-in knit wrist sleeve openings
- 27” zipper legs

**Features**

**BIB OVERALL**

**Style FRI671LNB**

- Slanted zipper pockets
- Two side and rear pockets
- Double-ply knees
- Hook & loop ankle adjustments
- 42” zipper legs

Sizing chart on page 53

1-800-348-1148 Stancomfg.com
Flame Resistant 100% Cotton Clothing

9 oz. FR Green 100% Cotton Clothing is also available in 11 oz. Twill

- **Coverall**
  - Style FR681

- **18" Sleeves**
  - Style FR18ECEC
    - Features
      - Dual elastic cuffs
      - Available in 23"
  - Style FR18E
    - Features
      - Dual elastic cuffs
      - Available in 23"

- **Hard Cap Liner**
  - Style FR770VC
    - Features
      - Hook & loop closure
      - Fits inside hard cap suspension
      - 8" Veil

- **Hard Cap Shroud**
  - Style FR1229EB
    - Features
      - 12" x 29" Expandable elastic band

- **Work Pants**
  - Style FR511
    - Features
      - Zipper closure
      - 2 front/rear pockets

Sizing chart on page 53

1-800-348-1148
Stancomfg.com
Features
• Available with a 24” X 18” leather patch (FR36BP)

Features
• Inside pockets

Features
• Topstitched collar
• Topstitched cuffs/button closure
• Button front closure
• 2 chest pockets/button down flap closure

Features
• Inside pockets

Features
• 2 outside pockets
• Breast pocket
• Snap front closure
High-Quality Leather Welder’s Clothing

Leather is the very best material for welder’s protective clothing. Stanco’s leather clothing is made from side-split cowhide, offering maximum protection.

**30” JACKET WITH COLLAR**  
*Style L2630*

**Features**
- Generous fit
- Sewn with Kevlar® thread
- Double lock-stitched seams
- Riveted stress points

**CAPE SLEEVE WITH 20” BIB**  
*Style L2601-20*

**Features**
- Available with a 14” Bib (L2601-14)
- Cape Sleeve may be purchased separately (L2601)
- Bibs may also be purchased separately (L220 and L214)

**BOOT SPATS**  
*Style LS35, LS37, LS37VC*

**LEGGING WITH BOOT SPAT**  
*Style L25VC, L25, L27*

Sizing chart on page 53

1-800-348-1148  Stancomfg.com

American Welding Society Member
**Features**
- 24" x 24"
- Available in 24" x 18" (L218W)

**23" SLEEVES**
**Style L223**

**Features**
- Adjustable straps
- Available in 18" length (L218)

**PANTS**
**Style L2511**

**Features**
- Belt loops
- Snap fly
- Waist sizes 34" - 48"

**WAIST APRON**
**Style L224W**

**Features**
- 24" x 24"

**SPLIT LEG APRON**
**Style L236SL**

**Features**
- 24" x 36"
- Available in 24" x 42" (L242W) or 24" x 48" (L248W)

**BIB APRON**
**Style L236B**

**Features**
- 24" x 36"
- Available in 24" x 42" (L242B), 24" x 48" (L248B), or 24" x 52" (L252B)

**WAIST CHAPS (COWBOY) STYLE**
**Style L2505**

**Features**
- Adjustable straps
Gold Band™ Leather Welder’s Clothing

Offers maximum protection, along with value pricing.

Features
- Available with a 14” Bib (GB2601-14)
- Cape Sleeve may be purchased separately (GB2601)

CAPE SLEEVE WITH 20” BIB
Style GB2601-20

30” JACKET WITH COLLAR
Style GB2630

Features
- Generous fit
- Sewn with Kevlar® thread
- Double lock-stitched seams
- Riveted stress points
Features
• 24” x 36”
• Available in 24” x 42” (GB242SL) or 24” x 48” (GB248SL)

Features
• 24” x 36”
• Available in 24” x 42” (GB242B) or 24” x 48” (GB248B)

Features
• Adjustable straps

Features
• Available in 23” length (GB223)
• Adjustable Straps

Features
• 14” leather leggings

Features
• 6” leather spats

Sizing chart on page 53

1-800-348-1148 Stancomfg.com
Lightweight Welder’s Wear®

Stay cool and comfortable with lightweight, flame-resistant Welder’s Wear®, made with 12 oz. 100% cotton twill.

Features
- Available with 14” Bib (W601-14)
- Cape Sleeves may be purchased separately (W601)
- Bibs may also be purchased separately

Features
- Full leather sleeves
- Inside pocket

Features
- Inside pocket
CAPE WITH FULL LEATHER SLEEVES
Style W601LS-20

Features
- Same features as W601-20, except comes with full leather sleeves

45" LAB COAT
Style W645

Features
- Front, rear and breast pockets
- Zipper front closure

48" SPLIT LEG APRON
Style W48SL

Features
- Available with 24" x 18" Belly Patch

Sizing chart on page 53

1-800-348-1148 Stancomfg.com

COVERALL
Style W681

Features
- 24" x 36" Apron
- 24" x 18" Belly Patch
- Available without Belly Patch (W36B)

BIB APRON WITH BELLY PATCH
Style W36BP

Features
- Front, rear and breast pockets
- Double knee
- Elastic shoulder straps
- Riveted seams

18" SLEEVES WITH ELASTIC CUFFS
Style W18ECEC

Features
- Available in 23" length (W23ECEC)

BIB OVERALL
Style W670

Features
- Same features as W601-20, except comes with full leather sleeves

Sizing chart on page 53

1-800-348-1148 Stancomfg.com
SPECIALTY CLOTHING

Aluminized Combination Clothing

High Temperature Hand & Body Protection

Stanco's Hi-Temp Gloves, Mitts and Protective Clothing have been designed for maximum protection in the most adverse work conditions. Steel mills, foundries and casting operations, to name a few, have job applications that require hand and body protection for temperatures exceeding 2,000°F. Special aramid fabrics, heavy linings and full cut patterns in a variety of designs are available in this line. All styles sewn completely with heavy Kevlar® thread.

What Kind of Heat is it?

It is important to understand the types of heat in order to select the proper gloves and clothing for protection.

**Radiant:** Generated by a heat source. An example would be a fireplace or the sun. The materials being struck absorb the heat's rays (it's hotter standing in the sun than in the shade).

**Ambient:** The surrounding atmospheric temperature in a particular environment. Example: 72°F in your home; 92°F on the golf course in July; 1,800°F in a flaming building.

**Conductive:** Direct contact with hot surfaces. Example: touching a hot piece of metal at 800°F or leaning against a heat treating oven at 1,000°F.

Sizing chart on page 53
Prefix Material Characteristics

AR Aluminized PFR Rayon, 16 oz. Good reflectivity & radiant heat protection. Economical, low burn-through resistance
APB Aluminized PBI, 8 oz. Lightweight and good reflectivity, low burn-through resistance
AK Aluminized Kevlar®, 17 oz. Moderate burn-through resistance, excellent against most acids, Reflects well against radiant heat
ACK Aluminized Carbon Kevlar®, 17 oz. Excellent burn-through resistance, lightweight and flexible

Coat & Pants Features
- 8 oz. Aluminized P.B.I.® fabric
- Lock-stitched
- DuPont™ Kevlar® sewn
- 9 oz. FR green cotton, snap-out, moisture wicking, hygienic liner – machine washable
- Garments are available in:
  - Aluminized Rayon (AR)
  - Aluminized Kevlar® (AK)
  - Aluminized Carbon Kevlar® (ACK)
  - Aluminized P.B.I.® (APB)

Coat Features
- Concealed front snap closures with leather pull-tabs
- Stand-up collar

40” COMBINATION COAT
Style APB640RFR

30” ALUMINIZED RAYON COAT
Style AR630

45” REVERSE ENTRY COAT
Style AR645SC

Features
- Closed front
- Open back
- Reverse-entry coat

36
Aluminized Combination Clothing

Shown are the most popular fabrics and weights. Numerous fabrics and weights are available.

**SPLIT LEG APRON (24" X 42")**
Style AR42SL

Available in:
- 24" x 48" (AR48SL)

**CAPE SLEEVE WITH DETACHABLE 14" BIB**
Style AR601-14

Available:
With 20" Detachable Bib (AR601-20)"

**SHROUD (13" X 29")**
Style AK1329VC

**HOOD WITH WINDOW**
Style AK710

- 7" x 11" Window
- Gold lens for full face, head and shoulder protection

**BIB APRON (24" X 48")**
Style AR48B

Available in:
- 24" x 30" (AR30B)
- 24" x 36" (AR36B)
- 24" x 42" (AR42B)

Shown are the most popular fabrics and weights. Numerous fabrics and weights are available.
**SPRING-TYPE LEGGING**

**Style AR27**
- Elastic top
- Metal stays

**CHAPS (24" X 39")**

**Style AR505**
- Rear View
- Open back
- Adjustable belt and leg strap

**DELUXE SPAT**

**Style AR37**
- Elastic top
- Metal stays

**18" SLEEVES**

**Style AR18E**
- Sleeves feature elastic at both ends
- Available in 23" (AR23E)

**REPLACEABLE SPRING-TYPE LEGGING**

**Style AR25**
- Knee length
- Side-bars for support
- Snap closure

**BOOT COVERS**

**Style AK39**
- Designed to slip over shoes
- Insulated
- Non-Skid heat resistant sole
- Other sole options available

**18" SLEEVES**

**Style AR27**
- Designed to slip over shoes
- Insulated
- Non-Skid heat resistant sole
- Other sole options available

**CHAPS (24" X 39")**

**Style AR505**
- Rear View
- Open back
- Adjustable belt and leg strap

**40" SLIP-ON LEGGINGS**

**Style AR506**
- Rear View
- Interchangeable for either leg
- Flare and belt fastener

Sizing chart on page 53

1-800-348-1148 Stancomfg.com
Hand Protection Fabrics: How Much Heat will they take?

A good and often asked question for hand protection fabrics. The information note below is to be used as a guide only. The work environment and area of intended use should be checked for: Weight of items being handled; Temperature (contact) and Time. Consult our customer service department or your factory sales representative.

### Hand Protection Fabrics:

**How Much Heat will they take?**

<table>
<thead>
<tr>
<th>Material</th>
<th>Product Prefix</th>
<th>Maximum Temperature Range</th>
<th>Abrasion Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 oz. Kevlar® Blend</td>
<td>K</td>
<td>1,000°F</td>
<td>3</td>
</tr>
<tr>
<td>Kevlar® Terrycloth</td>
<td>TK</td>
<td>1,000°F</td>
<td>4</td>
</tr>
<tr>
<td>8 oz. Kevlar® Twill, 100% Kevlar®</td>
<td>KT</td>
<td>900°F</td>
<td>4</td>
</tr>
<tr>
<td>Leather, Cowhide Split</td>
<td>L</td>
<td>450°F</td>
<td>5</td>
</tr>
<tr>
<td>Kevlar® / PBI Blend, 22 oz.</td>
<td>KP</td>
<td>1,350°F</td>
<td>3</td>
</tr>
<tr>
<td>Kevlar® / PBI Blend, 45 oz.</td>
<td>HKP</td>
<td>2,000°F</td>
<td>3</td>
</tr>
<tr>
<td>Fiberglass, 36 oz., coated</td>
<td>HG</td>
<td>2,000°F</td>
<td>3</td>
</tr>
<tr>
<td>Fiberglass, 24 oz.</td>
<td>G</td>
<td>1,000°F</td>
<td>2</td>
</tr>
</tbody>
</table>

Example Part#: Class 0, 11” length, size 10 = RLG011-10

---

**Kevlar® Gloves & Mittens**

**14” KEVLAR® GLOVE**

**Style K214WL**

- Made from 22 oz. Kevlar® Blend material, safety yellow color and full wool lined
- All styles are extra large cut and sewn with 100% Kevlar® thread
- 1,000°F Max Temperature Range
- Available in 18”

**Features**

- Extra Protection from heat and abrasive wear
- 22 oz. Kevlar® Blend fabric

---

**14” KEVLAR® GLOVE WITH LEATHER**

**Style K214LWL**

**Features**

- Palm, thumb, & fingers are leather reinforced

---

**23” KEVLAR® GLOVE**

**Style K223WL**

**Available in:**

- 18” (K218WL)
- 11” (K211WL)

---

**SLIP-OVER GLOVE COVER**

**Style K308GC**

**Features**

- Extra Protection from heat and abrasive wear
- 22 oz. Kevlar® Blend fabric
Aluminized & Aluminized Combination Gloves

**14” ALUMINIZED RAYON GLOVE**
Style AR214WL

- Features
  - Made from heat-resistant aluminized fabrics for radiant heat protection. All styles are fully wool lined and sewn with Kevlar® thread.

**14” ALUMINIZED CARBON KEVLAR® GLOVE**
Style ACKK214WL

- Features
  - Palm and inside cuff are made from 22 oz. Kevlar® Aramid. Back of glove, cuff and thumb are made from Aluminized Carbon Kevlar®.
  - Available in 18” & 23”

Fiberglass® Gloves & Mittens

2,000°F Max Temperature Range

**14” FIBERGLASS GLOVE**
Style G214WL

- Features
  - Made from 24 oz. textured fiberglass material, coated to allow maximum wear and protection. All styles are yellow in color, full wool lined, and sewn with Kevlar® thread.

**14” FIBERGLASS GLOVE**
Style G214LWL

- Features
  - Palm, thumb, and fingers are leather reinforced.

**14” REVERSIBLE FIBERGLASS MITTEN**
Style G314WL

**14” REVERSIBLE HEAVY FIBERGLASS MITTEN**
Style HG414SP

- Features
  - 36 oz. Heavy Fiberglass
  - 3-Ply Wool/Nomex® combination liner
  - 5-Ply total protection
  - Product #HG310CMJ Slip-Over Cover Mitten is recommended for maximum protection

Kevlar® Gloves & Mittens

**15” REVERSIBLE KEVLAR® MITTEN**
Style K714QWL

- Features
  - Wide cuff opening
  - 5-Ply protection
  - Quilted palm
  - Wool lined

**14” REVERSIBLE KEVLAR® MITTEN**
Style K514QWL

- Glasshandler’s Design

**14” REVERSIBLE KEVLAR® MITTEN**
Style K314WL

- Made from 24 oz. heat-resistant aluminized fabrics for radiant heat protection. All styles are fully wool lined and sewn with Kevlar® thread.
HAND PROTECTION

Special Application Gloves & Mitts

STANCO offers a complete line of Gloves, Mitts, and Pads for high temperature hand protection. Many other styles are available. Ask your customer service representative.

Kevlar®/PBI Gloves & Mittens

Made from 22 oz. ceramic and DuPont™ Kevlar® material — the best combination for high-temperature hand protection. All styles are fully wool lined, extra large cut, and sewn with 100% DuPont™ Kevlar® thread.

**14" PBI/KEVLAR® BLEND GLOVE**
*Style KP214DWL*
- 1,350°F max temperature range

**14" REVERSIBLE PBI/KEVLAR® MITTEN**
*Style KP314DWL*
- Double quilted palm
- 4-ply protection

**14" KEVLAR®/PBI GLOVE**
*Style HKP214DWL*
- 45 oz. of PBI/Kevlar® material
- Double wool lined
- Jumbo cut
- Protection to 2,000°F for short durations

**14" KEVLAR®/PBI MITTEN**
*Style HKP314DWL*
- 45 oz. of PBI/Kevlar® material
- Double wool lined
- Jumbo cut
- Protection to 2,000°F for short durations
Kevlar® Gloves & Mittens

Made from heavyweight Kevlar® terrycloth material. All styles are wool lined for excellent insulation. 1,000°F max temperature range.

**14" KEVLAR® TERRYCLOTH GLOVE**
**Style TK214KCWL**

**Features**
- Woven Kevlar® cuff

**14" KEVLAR® TERRYCLOTH GLOVE**
**Style TK214WL**

**Features**
- All terrycloth construction

**14" KEVLAR® TERRYCLOTH REVERSIBLE MITTEN**
**Style TK314KCWL**

**Features**
- Woven Kevlar® cuff

**14" KEVLAR® TERRYCLOTH REVERSIBLE GLOVE**
**Style TK214RKCWL**

**Features**
- Woven Kevlar® cuff

**14" KEVLAR® TERRYCLOTH GLOVE**
**Style TK214WL**

**Features**
- All terrycloth construction

**14" KEVLAR® TERRYCLOTH REVERSIBLE MITTEN**
**Style TK314KCWL**

**Features**
- Woven Kevlar® cuff

**14" KEVLAR® TERRYCLOTH REVERSIBLE GLOVE**
**Style TK214RKCWL**

**Features**
- Woven Kevlar® cuff

**Cover Mitts**

Unlined 10” slip-over cover mitts are for extra protection against heat and abrasive wear.

**HEAVYWEIGHT FIBERGLASS**
**Style HG310CMJ**

**22 OZ. KEVLAR®**
**Style K310CMJ**

**22 OZ. KEVLAR®/PBI**
**Style KP310CMJ**

**22 OZ. KEVLAR®/PBI**
**Style K310CM**

(f or 314 reversible mitt)
HAND PROTECTION

Special Application Gloves & Mitts

High-Temp Gloves

High-temp leathers and fabrics for all weather conditions and rugged applications.

**Style G450KW**

**Features**
- Domestic green welding glove
- Fully lined
- 100% 2-Ply Kevlar® knit wrists may be attached to any welding glove to prevent slag and sparks from entering cuff.

**Style ARTH7517WL**

**Features**
- Aluminized back with brown thermoleather palm, “scarfing” glove
- Reinforced palm and knuckle strap
- Wool lined
- 17” length
- Flared cuff opening with hook & loop closure for extra arm protection
- Size: L

**Style TH22XFWL**

**Features**
- Imported heavyweight brown thermoleather
- Clute pattern
- Fully lined with heavyweight wool
- 15” length
- 3/4” thumbstrap and pulse patch
- Size: L

1-800-348-1148  Stancomfg.com
**TIG Welding Gloves**

**Style 2102**
- Features
  - Grain Doeskin (Capeskin)
  - 4" Split leather cuff
  - Gunn pattern
  - Straight thumb
  - Size: S-XL

**Style 2107**
- Features
  - Doeskin palm and side-split cowhide back
  - Cowhide cuff

**Style 2101**
- Features
  - Grain Doeskin (Capeskin)
  - 2" Split leather cuff
  - Size: S-XL

**Style 2104**
- Features
  - Deer split leather
  - 4" cowhide cuff
  - Gunn pattern
  - Straight thumb
  - Unlined
  - Size: S-XL

**Style 2103**
- Features
  - Deer split leather
  - 2" cowhide cuff
  - Gunn pattern
  - Straight thumb
  - Unlined
  - Size: S-XL

**Style 2106**
- Features
  - Grain pigskin
  - Gunn pattern
  - Sewn with Kevlar® thread
  - Woven Kevlar® cuff
  - Size: S-XL

**Driver’s Gloves**

**Style 220E**
- Features
  - Gold elkskin
  - Elastic wrists
  - Size: S-XL

**Style 2052**
- Features
  - Grain cowhide palm
  - Split cowhide back
  - Elastic wrists
  - Size: S-XL

**Style 2054**
- Features
  - Grain cowhide, slit leather back
  - Elastic wrists
  - Size: S-XL
HAND PROTECTION

Special Application Gloves & Mitts

Made with top-grade select side & shoulder split leathers. All Stanco® welding gloves are sewn with DuPont™ Kevlar® thread.

High-Quality Welding Gloves

**Style 2001**
- Features:
  - Wide thumbstrap
  - Wing thumb
  - Foam lined
  - Size: L

**Style 2002**
- Features:
  - Wide thumbstrap
  - Straight thumb
  - Pulse patch
  - Foam lined
  - Size: L

**Style 2020**
- Features:
  - Our Best Seller!
  - Straight thumb with 3/4” thumbstrap
  - Fully welted
  - Size: L

**Style 2017**
- Features:
  - Sized for the smaller hand
  - Fleece/cotton lined
  - Wing thumb
  - Welted seams
  - Size: M

**Style 300AR**
- Features:
  - Aluminized rayon back and thumb to reflect radiant heat
  - Cowhide palm
  - Fleece lined
  - Size: L

**Style 300ARF-3BP**
- Features:
  - Aluminized rayon back welding glove
  - Wool lined
  - Aluminized snap-on pad, 7 1/2” x 9 1/2”
  - Pad may be ordered separately under part # 3BP
  - Glove may be ordered separately
High-Quality Welding Gloves

**Style 2007**
- Features
  - Wide thumbstrap • Wing thumb • Foam lined • Size: L

**Style 2018**
- Features
  - Wide thumbstrap • Wing thumb • Fleece lined • Welted seams • Size: L

**Style 2010**
- Features
  - Wide thumbstrap • Wing thumb • Foam lined • Size: L

**Style 2012**
- Features
  - Wide thumbstrap • Wing thumb • Foam lined • Size: L

**Style 2025**
- Features
  - Pearl grey with black welting • Wing thumb • Cotton/fleece lined • Size: L

**Style 450-18**
- Features
  - Wide thumb • Welted seams • Cotton/fleece lined • 18” length • Size: L

**Style 750**
- Features
  - Elkskin welding glove • Insulated back with unlined palms • Welted seams with thumbstrap • Size: S-XL

**Style 850**
- Features
  - Gold elkskin welding glove • Insulated back with unlined palms • Welted seams with thumbstrap • Size: S-XL

**Style 757**
- Features
  - Elkskin welding glove • Seamless index • Double palm to Index • The pipeliner welding glove • Unlined for dexterity • Pulse patch on cowhide cuff • Size: S-XL
Protective Clothing

Great for handling glass!

- **Features**
  - Reverse-Entry Gown
  - 1-Ply, 100% DuPont™ Kevlar® twill
  - Aluminum eyelets provide ventilation and protection
  - Fabric weight 8.5 oz./yd²
  - Sleeve lengths: 23”, 25”, 27”, 29”, 31”, 35”, 37”
  - Cut-resistant

- **Features**
  - 100% DuPont™ Kevlar®/Aramid twill
  - Unlined
  - Fabric weight 8.0 oz./yd²
  - Cut-resistant

- **Features**
  - Available in 7” (KTW7VC)
  - Wristlet with thumb slot and Hook & Loop closure
  - 2-Ply, DuPont™ Kevlar®
  - Sizes S-XL
  - Cut-resistant

- **Features**
  - 24” x 36” bib apron
  - 100% Kevlar® twill
  - Cut-resistant

- **Features**
  - 24” x 26”
  - Snaps to KTW624GR gown
  - Cut-resistant

- **Features**
  - 23” SLEEVE
  - 1-Ply, 100% DuPont™ Kevlar® twill
  - Available in 18” (KTW18E)
  - Cut-resistant

- **Features**
  - Available in 18” (KTW18E)
  - Cut-resistant

- **Features**
  - Dual elastic
  - 100% DuPont™ Kevlar® twill
  - Available in 18” (KTW18E)
  - Cut-resistant

- **Features**
  - 1-Ply, 100% DuPont™ Kevlar® twill
  - Snaps to KTW624GR gown
  - Cut-resistant

- **Features**
  - Reverse-Entry Gown
  - 1-Ply, 100% DuPont™ Kevlar® twill
  - Aluminum eyelets provide ventilation and protection
  - Fabric weight 8.5 oz./yd²
  - Sleeve lengths: 23”, 25”, 27”, 29”, 31”, 35”, 37”
  - Cut-resistant
Eyelet Ventilated Sleeves

- **Features**
  - 2-Ply, 9 oz. FR green cotton
  - Available in 33” & 29”

Tuffweld® Protective Welding Clothing

- **Superior resistance to metal splatter and pin-holing. 20% lighter than FR cotton. Provides exceptional wicking capability. A lightweight blend of Kevlar® and Lenzing™ FR rayon.**

KEVLAR® SLEEVE

- **Style KTW31GR**
  - 1-Ply, 100% DuPont™ Kevlar® twill
  - 8 oz.
  - Available in 33” & 29”
  - Cut-resistant

CANVAS SLEEVE

- **Style CD2P31**
  - 2-Ply, 9 oz. canvas fabric
  - Non-FR
  - Available in 33” & 29”

FR GREEN COTTON

- **Style FR2P31GR**
  - 2-Ply, 9 oz. FR green cotton
  - Available in 33” & 29”

**BIB APRON**

- **Style TW8630**
  - 24” x 36” bib apron

**30” COAT**

- **Style TW8630B**
  - 30” Coat with collar and inside pocket

**CAPE SLEEVE**

- **Style TW8601**
  - Cape sleeve with collar and snaps
  - Bib not included

**18” SLEEVES**

- **Style TW818E**
  - 18” Sleeves with elastic on both ends

**20” BIB**

- **Style TW820**
  - 20” bib for TW8-601
  - Available in 14” (TW8-14)
Protection

Chain Saw Chaps

Our chain saw chaps are made from multi-layered DuPont™ Kevlar® with a Cordura® outer shell. The inner pad is designed to clog and block the cutting chain to keep you safe. Additional protection is provided if pad material is pulled into the drive sprocket.

Features
- 9” Sleeves
- 2-Ply Protection with Hook & Loop closure
- 9” Black (CMB9VC)
- 7” Black (CMB7VC)
- 7” White (CMW7VC)

2-Ply 100% DuPont™ Kevlar® knit material. Cut and burn resistant with good shape memory after repeated use.

2-Ply Nylon Cane Mesh Sleeves

Style CMW9VC

Features
- 9” Sleeves
- 2-Ply Protection with Hook & Loop closure
- 9” Black (CMB9VC)
- 7” Black (CMB7VC)
- 7” White (CMW7VC)

Style CMW23ADJ

Features
- Full Arm Protection
- 2-Ply Soft Nylon Mesh
- 23” Length with Adjustable Elastic

Style KK18TS

Features
- 10” Sleeves
- Available in: 14” (KK14) 16” (KK16) 18” (KK18)

Available without Thumbslot.

Style KK10

Features
- 10” Sleeves
- Available in: 14” (KK14) 16” (KK16) 18” (KK18)

CHAIN SAW CHAPS

Style KCN511-28

Features
- 28” Length Chap
- Available in: 32” (KCN511-32), 36” (KCN511-36) 40” (KCN511-40)
- 6-Ply Protection

Style KCN511-28

Made in accordance with USDA Forest Service specifications 6170-4
**Miscellaneous Specialized Clothing**

Other garments are available in Vinex® material.

**Style FR9681**

- 30” unlined coat with inside pocket
- 100% treated 14 oz. cotton denim
- Protection from molten aluminum splash

**Style AL14630**

- 30” unlined coat with inside pocket
- 100% treated 14 oz. cotton denim
- Protection from molten aluminum splash

**Style ORFR624VRT**

- FR cotton vest with reflective tape
  - 18” (KK18)

---

**Deluxe Respirator Bags**

Deluxe respirator bags are sewn with DuPont™ Kevlar® thread to provide maximum durability.

**Style VRB774B**

- 7” x 7” x 4” vinyl respirator bag
- Flame/moisture/chemical resistant

**Style VRB774Y**

- 7” x 7” x 4” vinyl respirator bag
- Flame/moisture/chemical resistant
How to Order a Welding Blanket:

Example: Fiberglass Blanket, 18 oz., 6' X 6', White

<table>
<thead>
<tr>
<th>Material</th>
<th>Material Weight</th>
<th>Blanket Size</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>G</td>
<td>18</td>
<td>66</td>
<td>W</td>
</tr>
<tr>
<td>SI</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CF</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Roll Goods & High-Heat Blankets

Available in a variety of flame and heat resistant materials to fit a variety of applications. All hems are turned and double stitched with 100% heavy Kevlar® thread. Grommets are spaced on 24” centers and 3/8” O.D. brass plated.

<table>
<thead>
<tr>
<th>Part #</th>
<th>Material</th>
<th>Weight: Ounce/Sq. Yd.</th>
<th>Roll Width</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>G1840W</td>
<td>Fiberglass</td>
<td>18 oz.</td>
<td>40” x 50 yds.</td>
<td>1,000°F Melt Temp; Light-Duty; Vertical Plane Protection Only; White Color</td>
</tr>
<tr>
<td>G1860W</td>
<td>Fiberglass</td>
<td>18 oz.</td>
<td>60” x 50 yds.</td>
<td>1,000°F Melt Temp; Light-Duty; Vertical Plane Protection Only; White Color</td>
</tr>
<tr>
<td>G2440Y</td>
<td>Neoprene-coated Fiberglass</td>
<td>24 oz.</td>
<td>40” x 50 yds.</td>
<td>1,000°F Melt Temp; Medium Heavy-Duty; Abrasion, Spark, and Splatter Resistant; Yellow color</td>
</tr>
<tr>
<td>G2460Y</td>
<td>Neoprene-coated Fiberglass</td>
<td>24 oz.</td>
<td>60” x 50 yds.</td>
<td>1,000°F Melt Temp; Medium Heavy-Duty; Abrasion, Spark, and Splatter Resistant; Yellow color</td>
</tr>
<tr>
<td>G1638R</td>
<td>Acrylic-coated Fiberglass</td>
<td>16 oz.</td>
<td>38” x 50 yds.</td>
<td>1,000°F Melt Temp; Light-Duty; Oil, Water, and Abrasion Resistant; Bull Dog Red Color</td>
</tr>
<tr>
<td>G1660R</td>
<td>Acrylic-coated Fiberglass</td>
<td>16 oz.</td>
<td>60” x 50 yds.</td>
<td>1,000°F Melt Temp; Light-Duty; Oil, Water, and Abrasion Resistant; Bull Dog Red Color</td>
</tr>
<tr>
<td>G3240R</td>
<td>Fiberglass</td>
<td>32 oz.</td>
<td>40” x 50 yds.</td>
<td>1,200°F Melt Temp; Heavy-Duty; General Purpose Welding; Orange Color</td>
</tr>
<tr>
<td>SI-1836B</td>
<td>Silica</td>
<td>18 oz.</td>
<td>38” x 50 yds.</td>
<td>3,000°F Melt Temp; Heavy-Duty; Slag &amp; Molten Metal; Bronze Color</td>
</tr>
<tr>
<td>CF-1700B</td>
<td>Carbon Felt</td>
<td>17 oz.</td>
<td>60” x 50 yds.</td>
<td>Protects to 3,000°F; Heavy-Duty, Scratch-Resistant; Black Color</td>
</tr>
</tbody>
</table>
Stanco Welcomes Custom Projects... If We Don’t Have What you Need, We’l Make it!

Product Customization
We welcome the opportunity to work with you on the development of new products. Send us your specification and/or a sample (if available) and we will design a product to meet your needs. Custom and special items are proprietary and handled in confidence.

Special Printing and Sew-On Labels
Several methods of applying emblems are available: Heat Transfer, Die Embossing, Embroidery and Silk Screen. A variety of sizes and colors are available. Send in your artwork and dimensions for accuracy.

Reflective Tape
Sew-On Reflective Tape for high visibility is available for all garments. Available in a variety of colors and widths. Reflective Tape can be sewn directly on to any garment in any location.

Over 1,000 feet of Leather Cable Cover

Sew-On Labels

Various Reflective Tape Options

1-800-348-1148 Stancomfg.com

Prompt shipment nationwide from Atlanta, TX
Fax orders to: 903-796-9237
Email us: CustomerService@StancoMFG.com

Transit Days
- 1 Day
- 2 Days
- 3 Days
- 4 Days
- 5 Days
For a correct fit follow these directions

- Always have someone else take the measurements.
- Hold tape straight and snug, but not tight.
- If the measurements fall between two sizes, order the larger size.

1. **Height:** Measure the height from the top of your head to ground level beside the feet, without shoes.

2. **Sleeve:** Measure from the middle of the back of the neck to the elbow point and then to the wrist bone for the correct size.

3. **Chest:** Measure just under the arms and around the fullest part of the chest.

4. **Waist:** Measure around the waist (or belt line), and the number of even inches measured is the correct size.

5. **Inseam:** Measure a pair of well-fitting pants along the inside seam from the crotch to the bottom of the hem.

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### Coveralls, Bib Overalls, Jackets, Shirts, Cape Sleeves, & Coats

<table>
<thead>
<tr>
<th>Alpha Size</th>
<th>S</th>
<th>M</th>
<th>L</th>
<th>XL</th>
<th>2XL</th>
<th>3XL</th>
<th>4XL</th>
<th>5XL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chest Size</td>
<td>34-36&quot;</td>
<td>38-40&quot;</td>
<td>42-44&quot;</td>
<td>46-48&quot;</td>
<td>50-52&quot;</td>
<td>54-56&quot;</td>
<td>58-60&quot;</td>
<td>62-64&quot;</td>
</tr>
<tr>
<td>Height</td>
<td>Short = 5'6&quot; and under, Tall = 6'1&quot; - 6'3&quot; (only applies to coveralls &amp; bib overalls)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Jeans & Pants

<table>
<thead>
<tr>
<th>Waist sizes: 28-54&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inseam: 30-36&quot;</td>
</tr>
<tr>
<td>Standard Inseam: 32&quot;</td>
</tr>
</tbody>
</table>

---

**BIB LENGTHS**

- 14"
- 20"
- 24"
- 30"
- 48"

**JACKET / COAT LENGTHS**

- 22"
- 26"
- 30"
- 36"

**WAIST APRON LENGTHS**

- 18"
- 24"
- 36"
Today, there are many options for high quality flame-resistant apparel, protective workwear and industrial safety products. Stanco Safety Products brings all these together in one simple package. With manufacturing capabilities in the United States, as well as in Mexico, China, and the Middle East, we can deliver products that match both quality and budget requirements.

We are proud to be a major US provider of flame-resistant workwear, engineered to satisfy the safety certification standards for a wide range of protective apparel and safety accessories.

We also offer contract services, including customized garments and accessories.

Our goal has always been to create long-term relationships with our customers based on the principles of offering quality products at fair prices, a high level of product innovation and excellent customer service. Stanco Safety Products is an excellent partner for any company that has a need for our product mix and a desire to develop a strong and long-lasting relationship with a quality FR workwear provider.

As we celebrate more than 30 years in providing safety work-wear to the industry, we’d like to thank our customers for their business and for their continued loyalty.

Mark E. Stanley
President

Kevin Highland
Vice President

Liability Statement and Disclaimer of Warranties
The products described and illustrated in this catalog and our website are warranted against defects in the manufacturing process only. As all applications vary, a “Use Warranty” is not implied or intended. The buyer should carefully analyze the environment in which the products are to be used to determine if they provide adequate protection.

Privacy Statement
Stanco Manufacturing Inc. manufactures a variety of Flame Resistant Clothing and Personal Protective Equipment (PPE). Our Privacy Statement covers Stanco Manufacturing Inc. and its content.

Return Policy
We will consider the return of products, providing:
- The products are catalog items
- The products are in saleable condition (not soiled or used)
- The products were purchased within a 30-day period of time from the request date

A Return Goods Authorization (RGA) number from a Customer Service Representative must be obtained, and the freight prepaid back to our warehouse. There will also be a 25% re-stocking charge for all authorized returned goods. Custom and special products may not be returned.

Delivery Lead-Time
It is our intention to provide you with accurate lead times. However, if the products you request are needed sooner, our customer service staff will certainly be glad to work with you. We will always commit to firm delivery dates.

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